





## Mini-excavator



#### Vi020

Operating weight: 2320/2215 kg
Arm digging force: 1200 kgf
Bucket digging force: 1900 kgf

# Yanmar, inventor of the ZTS m in







Mini-excavator



## en tor and leader m ini-excavators









## **Zero Tail Swing**

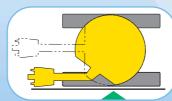
#### **Design principles**

- The ViO20 is a real Zero Tail Swing machine: neither the counterweight nor the front part of the upper frame exceed the width of the crawlers.
- Compact dimensions :
  - front swing radius with boom swing: 1550 mm;
  - rear swing radius : 690 mm ;
  - width of the machine reduced to 1380 mm.



#### Advantages for the user

- Possibility to work in narrow areas, where a conventional machine is not able to work.
- · Possibility to work along a wall.
- No dead angle in the upper structure : maximum superb all-round visibility.
- Safety and productivity for the operator.
- Easier transport thanks to reduced width.







#### **Excellent weight distribution**

- The use of a large counterweight, asymmetric crawlers (VICTAS® system) and high tensile equipment allows :
- equalled stability, even higher than that of a conventional machine of the same weight;
- increased lifting capacity.



Mini-excavator



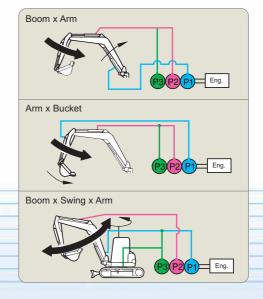
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## High performance

## Hydraulic circuit "VIPPS®" (ViO Progressive 3 Pumps System)

- Hydraulic circuit using a variable flow double-piston pump, a gear pump and a multiple combination control valve.
- Oil flow from all pumps on demand for a higher work speed.
- Powerful and simultaneous operations, even during travel.



#### **Working equipment**

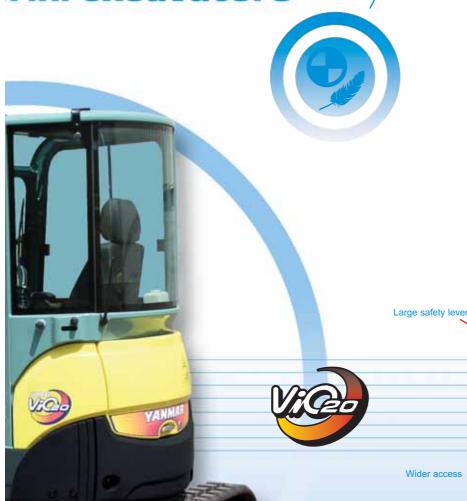
- Dual or single-action auxiliary circuit to add various accessories (swivelling ditch cleaning buckets...).
- Integrated working lamp.
- Clean routing of flexible hoses in and on the boom.
- Cylinder protection on boom.







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## Comfort and safe

#### Spacious and ergonomic pilot system

- Perfect position of joysticks, armrests and travel levers.
- Luxurious adjustable operators seat with headrest (forward and aft adjustment, backrest inclination adjustment, and weight adjustment).
- Canopy and cabin fully compliant with safety norms: ROPS (Roll Over Protective Structure), FOPS 1 (Falling Object Protective Structure) and TOPS (Tip-Over Protective Structure).
- Large safety lever on access to operating position : locks working movements and travel (in raised position).

#### **Cabin version**

- Windscreen in 2 parts, stored overhead. Sliding side windows.
- Wide access to the operating position.
- Defroster, heater, ventilation, inside lighting, windscreen washer.





## Reliability and acc

## A new-generation Yanmar "TNV" (Totally New Value) engine

- Improvement and modernisation of TNE series, which is already well-known for its "clean and quiet" profile:
  - reduced emissions for an even cleaner engine ;
- noise reduction for an even quieter engine;
- improved starting (warms up faster).
- The new TNV series exceeds the most stringent emissions standards.









## Asymmetric crawlers (patented VICTAS® System)

- Increased foot print without the increase of machine width.
- Higher sideward stability and higher lift capacity.
- Noise and vibration free travel.
- · Less ground damage.

#### Higher productivity for the operator

- Separate pedals for 3<sup>rd</sup> circuit and boom swing + forward and backward travelling possible with feet: possibility to combine various working movements and travelling.
- Single-action auxiliary circuit with pedal to add accessories (for example: hydraulic rock breaker, auger...).
- Second speed.
- Dual-action auxiliary circuit with the right joystick allowing a higher precision (for example: swivelling ditch cleaning bucket).







Single-action auxiliary circuit with pedal



Second speed

## accessibility

#### Easy access to maintenance points

- Large rear bonnet allowing access to all engine components and hydraulic pumps.
- Daily check points gathered under the front bonnet (top up oil, water, diesel).
- Quick access to test points of all hydraulic circuits from the pilot system.







## TECHNICAL SPECI

#### Engine

Yanmar Diesel 3 cylinders	3TNV76-PBV
Rated Output (DIN 6270B)	14.3 kw/19.4 HP/2400 rpm
Displacement	1115 cm <sup>3</sup>
Max. torque	68.6 N.m./1800 rpm

## Hydraulic circuit

System capacity	35 I
Max. pressure	210 bar
Variable flow dual piston pump	2 x 21.6 l/mn
1 gear pump	1 x 21.12 l/mn

#### Performances

Travelling speed 4 Swing speed	9.5 rpm 3 00/1900 kgf 4 47°/75° 1	Shoe width	250 mm 280 mm 1380 x 280 mm
Ground pressure* 0.4/	J.38 kg/cm <sup>-</sup>		*Cabin/Canopy



#### Miscellaneous

Fuel tank	28.5 I
Cooling system	2.9
Transport dimensions (L x w x h) 3895 x	1380 x 2458 mm
Noise Level LwA (2000/14/EC & 2005/88/EC)	93/93 dBA*
	*Cabin/Canopy



### Optional equipment

Special paint	Safety device for loading
Bio Oil	Anti-theft device

РТО	Theoretical data					
ב	Pressure	2400 rpm				
	0 ~ 170 bar	42.7 ~ 28.1 l/mn				
<b>A A</b>	0 ~ 170 bar	42.7 ~ 28.1 l/mn				



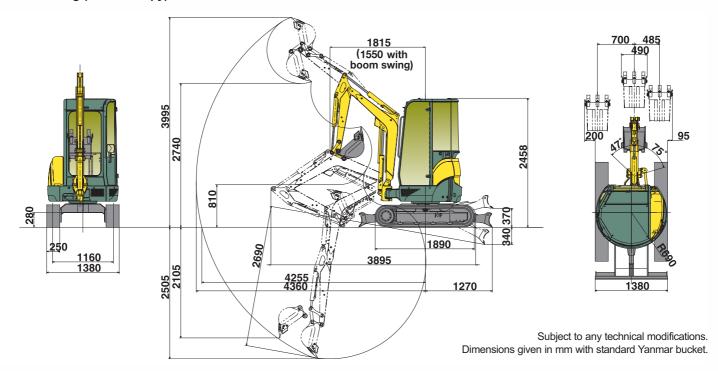


## : IFICATIONS



#### Operating weight +-2%:

2320/2215 kg (cabin/canopy)



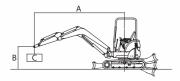
Blade on ground									
А	Ma	Maxi 3.0 m 2.5 m		3.0 m		2.0			
В				J		J		H	
3.4	*390	*390	-	-	-	-	-	-	
2.5	290	*405	-		*335	*335	-	-	
2.0	245	*405	320	*400	*390	*390	-	-	
1.5	215	*425	305	*530	*495	*495	-	-	
1.0	200	*425	270	*510	420	*615	605	*790	C
0	210	*460	290	*600	390	*770	515	*1095	
- 1.0	275	*475	-		375	*700	515	*980	
- 1.5	360	*500	_		_		540	*735	

Blade above ground									
A	Ma	axi	3.0 m		2.5 m		2.0 m		
В		J		J		J		J	
3.4	*390	*390	-	-	-	-	-	-	
2.5	290	320			*335	*335	-		
2.0	245	275	320	*400	*390	*390	-		
1.5	215	245	305	335	*495	*495	-		
1.0	200	240	270	350	420	470	605	*790	C
0	210	245	290	335	390	440	515	605	
- 1.0	275	305	-		375	435	515	620	
- 1.5	360	440			-		540	615	

The data contained in these tables represent the lifting capacity in accordance with ISO standard 10567. They correspond to 75% of the maximum static tipping load or 87% of the hydraulic lifting power. Data marked \* are the hydraulic limits of the lifting power.

## Machine with canopy, rubber crawlers, bucket of 52 kg (490 mm).

- A: Overhang from rotational axis (m).
- B: Height of hooking point (m).
- C : Safe working load (kg). (+ 4% with cab).





Tipping load, rating over front

Tipping load, rating over side 90°